

# London Electronics Limited

Warren Court, Chicksands, Shefford, SG17 5QB, England

Tel +44 (0)1462 850967 Fax +44 (0)1462 850968



e mail: [easy4u@london-electronics.com](mailto:easy4u@london-electronics.com)  
web: <http://www.london-electronics.com>



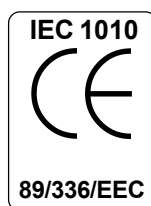
## Model MAXI-INT-L

Digital Load/Weight Indicator / Controller  
144 x 72mm format

With In-Flight alarm compensation



Software version I-L 1.2





# Alphabetic Index

Alarm board Configuration	14
Alarms, how to set	15
Analogue Output configuration	17
Analogue output, how to set	18
Calibration method selection	6
Calibration - Direct method	8
Calibration - Theoretical method	7
Calibration - Tamper detection	12
Connections	5
Count-By (last digit round-up) adjustment	9
Decimal point position selection	7 & 8
Declaration of Conformity	29
DeviceNet output option	20
Failsafe alarm setting	10
Filter time constant selection	9
General description	3
Getting Started	4
Hysteresis adjustment	15
In-Flight compensation facility	16
Installing options	13
Introduction	1
Input connection examples	5
Linearisation facility	10
ModBus RTU & RS485 output option	20
Peak / Valley detection and memory	11
Programme memory facility	21
Reset command	12
Revisions record	23
Serial Communications	19
Specifications	22
Tare Command	11
Zero-Drift automatic compensation feature	12
Warnings	2

# Introduction

Please contact us if you need help, if you have a complaint, or if you have suggestions to help us improve our products or services for you.

If you contact us about a product you already have, please tell us the full model number and serial number, so that we can give you accurate and fast help.

This product has a 2 year warranty. We will put right or replace any meter which is faulty because of bad workmanship or materials. This warranty does not cover damage caused by misuse or accident.

## ***IMPORTANT***

If this equipment is important to your process, you may want to buy a spare to cover possible failure or accidental damage in the future.

This is because at some times, for example during our factory shutdown periods, you may have to wait several weeks for an equivalent replacement. Or, we may have no stock at the time you urgently need it.

You may also need to pay extra carriage charges if you want a fast, guaranteed courier service. Warranty repairs or replacements are normally returned with a standard courier service.

We do not offer any compensation for losses caused by failure of this instrument.

If you do not agree with these conditions, please return this item now, in unused, clean condition, in its original packaging and we will refund the purchase price, excluding any carriage paid.

We thought you'd prefer to know about possible delays and extra charges now, rather than during a panic.

We always try to improve our products and services, so these may change over time. You should keep this manual safely, because future manuals, for new designs, may not describe this product accurately.

We believe these instructions are accurate, and that we have competently designed and manufactured the product, but please let us know if you find any errors.

# Warnings



**Please carefully read all warnings and ONLY install the meter when you are sure that you've covered all aspects.**

- \* Connect the meter according to current IEE regulations and separate all wiring according to IEC1010.
- \* Power supplies to this equipment must have anti-surge (T) fuses at 125mA for 230V supply, 250mA for 110V supply or 1A for DC supplies in the range 11-30VDC.
- \* Check that the model number and supply voltage suit your application before you install the meter.
- \* Don't touch any circuitry after you have connected the meter, because there may be lethal voltages on the circuit board.
- \* We designed this meter for Installation class II service only. This means it has exposed electrical and power terminals, so you must install it in an enclosure to protect users from electric shock.
- \* We designed this meter for Pollution-Degree 2 environments only. This means you must install it in a clean, dry environment, unless it has extra protection from a splashproof cover, such as our SPC4
- \* Only adjust on-board switches or connections with the power turned off
- \* Make sure all screw terminals are tight before you switch the meter on.
- \* Only clean the meter with a soft damp cloth. Only lightly dampen with water. Do not use any other solvents.

***Safety First .....Don't assume anything..... Always double check. If in doubt, ask someone who is QUALIFIED to assist you in the subject.***

## General Description

This meter is simple to configure. It is easy to use because it has no menu system. Look at the front panel below... to adjust ZERO you press the ZERO button, to adjust Span you press the SPAN button, to adjust Analogue Output you press the ANALOG button, to adjust Alarms you press the ALARM button. There is no need to spend time learning a complex menu system.

The meter's main function is to display physical variables, such as weight, load, force and torque. It provides you with a 10V regulated excitation supply, capable of powering up to four 350 Ohm loadcells. This can be used in 4 wire or 6 wire installations. You can linearise signals with the 10 point user-configurable lineariser, a standard feature.

Peak and valley memories allow you to view the minimum and maximum recorded measurements. The meter can give alarm outputs, scaled and isolated analogue output and isolated serial data retransmission when fitted with option boards.

The front panel has a 6 digit, 7 segment window for displaying the measurement. It allows decimal point and minus sign characters to be included and has 4 alarm annunciators to show the status of each alarm relay.



The front panel pushbuttons each have an LED to show which setting is being altered at any time. A clear protective window is provided, behind which you can fit one of our 'Units-of-Measure' labels, to identify the reading as Kg, or Nm, or Bar, etc.

2 lockout switches on the rear of the meter save your configuration and alarm settings in memory, which has a 10 year guaranteed storage period. If the lockout switches are not set ON, your settings could be accidentally altered.

## Getting Started

First, please check that the display will suit all the requirements of your application. Page 4 has some important warnings - please check that all warnings are covered.

If you have analogue output or alarm relay options, you may need to configure their boards before installing the meter in a panel. See the separate sections in this manual for those options.

Check that your panel cutout is correct , 92mm wide, 45mm high. You must fit the meter in a protective enclosure for installation class II service. Remove the 2 screws holding the U clamp at the rear of the case. Slide the meter into the cutout and re-fit the U clamp and screws. Tighten the screws just enough to hold the meter firmly in place and make sure the sealing gasket is evenly held between the panel and the bezel.

Connect the signal and power cables, to the appropriate screw terminal connectors. Check that you are using the correct terminals or you may cause damage to the meter. Do not connect any output or alarm cabling yet.

Apply power, and confirm that the meter illuminates all segments for a few seconds and then shows the software version “I-L X.X” briefly (The X numerals depend on version).

The calibration lockout switch should be OFF to allow you to change the meter’s settings. Set the scaling to suit your system, using one of the scaling methods described in this manual. Check that the meter responds correctly. Now, adjust your analogue output settings, if necessary, and alarm settings. Use a DVM of sufficient precision to check that the analogue output is operating as required, and use a continuity tester to check that the relay contacts operate correctly. Switch the meter off, and check alarm relay contact status. The alarm lockout switch should be OFF to allow you to change the meter’s alarm settings. Check that the contact status suits your system, in conditions of power loss to the meter.

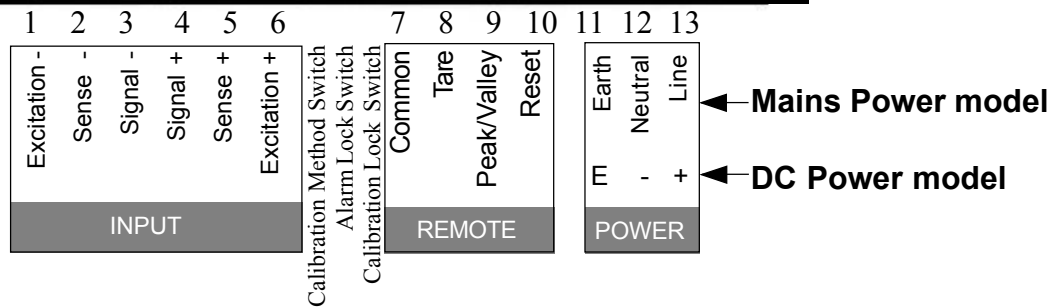
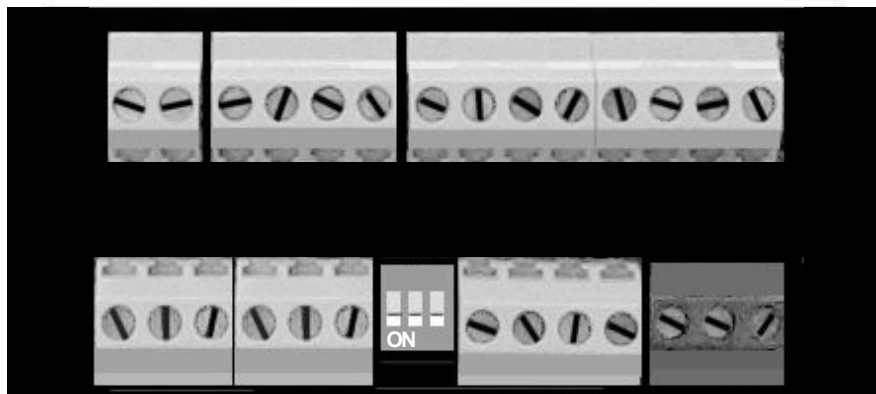
When you have checked all settings, you can connect the alarm relay and analogue output cables, to check correct system operation

Remember to set the lockout switches ON when you have finished , to prevent accidental loss of your settings.

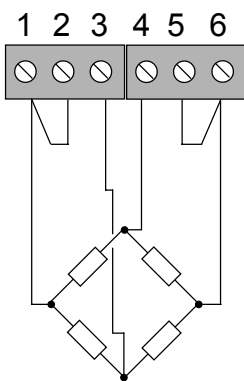
# Connections - See also page 23

These connectors are only used when options are fitted

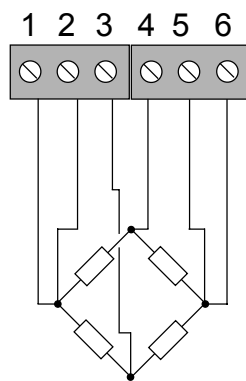
Analogue Output		Serial Output				ALARM RELAY OUTPUTS							
Neg.	Pos.	See pages for different types				AL1	AL1	AL2	AL2	AL3	AL3	AL4	AL4
14	15	16	17	18	19	20	21	22	23	24	25	26	27



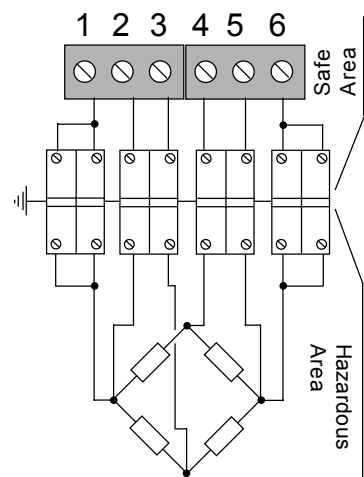
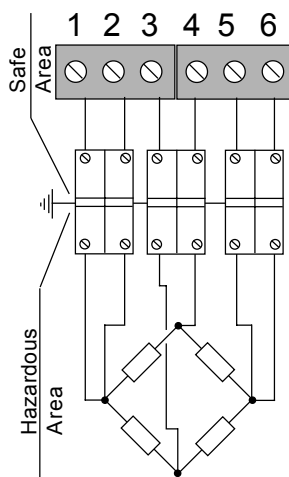
Cabling should be screened and routed away from noise-carrying cables and machines to reduce interference. The screen can be connected to power earth if it is not already grounded at the sensor end.



Basic 4 wire system



6 wire system



6 wire Hazardous area schemes. Depending on barriers chosen, and the number of loadcells used, the excitation voltage will need to be set appropriately. Our technical sales team will be happy to advise you. Please note that we are not in a position to recommend barrier types.

## IMPORTANT!

Set the Lock switches to their 'ON' position after setup, to save your settings.



# Choosing a Calibration Method

You can choose one of two calibration methods.

All calibrations are saved by switching 'ON' the lockout switch when you are finished.

## **1) Calibration without an input signal.**

**This is 'THEORETICAL' Calibration (not available with MEM-08 option)**

You can use this method if you know the calibration of your sensor. Assume your sensor gives 0-22mV for 0-250 kg.

You should first select the 'THEORETICAL' calibration switch position on rear of the meter.

Then, using the buttons on the meter, you will tell the meter what 0% input signal level will be (0mV) and what 0% reading value will be (0). Next, tell it what 100% input signal level will be (22mV) and what 100% reading value will be (250)

The Multi-Point linearisation facility is not yet available with this method of calibration. A separate page covers this calibration method in detail.

## **2) Calibration by injecting signals into the meter, either from a calibrator or a sensor installed in a system. This is 'DIRECT' Calibration.**

Select the 'DIRECT' calibration switch position on the rear of the meter.

Inject a signal to the meter equal to 0% of signal range. (If the signal is from a loadcell, you don't need to know the value of signal, only what the meter should read. Assume your loadcell covers 0-250 kg) Use the buttons on the meter to tell the meter what to read when no load is applied to the sensor, 0kg

Now apply a signal 100% of range (If the signal comes from a loadcell, apply full capacity load, if possible. If you can't apply 100% of load, apply a lesser, known load. Calibration accuracy will be better with larger signals) Use the buttons on the meter to set reading to 250, or the lesser load you apply.

A separate page covers this calibration method in detail.

# **‘THEORETICAL’ Calibration**

**Set switch 1, near the input connector ON and switch 3 OFF**

## **1) How to set SPAN and DECIMAL POINT**

Press the SPAN button for 3 seconds.

You’ll see ‘In HI’ briefly, then a value, with one digit brighter than the other. This is 20.000 for a 20mV input signal, or 10.000 for a 10mV input signal, and so on. If the value is correct, press the ‘OK’ button, otherwise use the ‘DIGIT’ key to select digits, and the ‘UP’ or ‘DOWN’ arrow keys to alter. When correct, press the ‘OK’ button.

‘rd HI’ appears briefly, then a value, with one digit brighter than the other. This is what will be displayed for the IN HI input. If the value is correct, press the ‘OK’ button, otherwise use the ‘DIGIT’ key to select digits, and the ‘UP’ or ‘DOWN’ arrow keys to alter. The *Decimal point* position may be set after the most significant digit has been selected. When correct, press the ‘OK’ button.

## **2) How to set ZERO**

Press the ZERO button for 3 seconds. You’ll see ‘IN LO’ briefly, then a value, with one digit brighter than the other. This is 0.000 for 0mV input signal, 3.000 for a 3mV input signal, etc. If already correct, press the ‘OK’ button. Or, use the ‘DIGIT’ key to select digits, and the ‘UP’ or ‘DOWN’ arrow keys to change. When correct, press the ‘OK’ button.

You’ll now see ‘LO rd’ briefly, then a value, with one digit brighter than the other. This is what will be displayed for the IN LO input. If already correct, simply press the ‘OK’ button. Or, use the ‘DIGIT’ key to select digits, and the ‘UP’ or ‘DOWN’ arrow keys to change. When correct, press the ‘OK’ button.

### **IMPORTANT!**

**Set lockout switches to their ‘ON’ position after setup, to save your settings.**

# **‘DIRECT’ Calibration**

**Please set switches 1 and 3 next to the input connector to OFF**

You must have the meter connected to power and a steady input signal before you start.

## **How to set the Span Calibration and Decimal Point position**

- 1) Apply 100% Cal. load, and ensure it is steady before proceeding
- 2) Press the SPAN Button for 3 seconds
- 3) The SPAN LED should flash
- 4) Set the display to read the load you are applying, by pressing UP/DOWN and DIGIT Keys. To change the decimal point position, use the DIGIT button to brighten the left-hand digit. Then, one more push of the DIGIT button will allow you to move the decimal point with the UP/DOWN buttons.
- 5) When display correctly set, press OK

## **How to calibrate Zero**

- 1) Apply zero load and ensure system is steady before proceeding
- 2) Press the ZERO Button for 3 seconds
- 3) The ZERO LED should flash
- 4) Set the display to read 0 , or the desired reading for this signal, by pressing DIGIT SELECT and theUP/DOWN Keys
- 5) Press OK when done

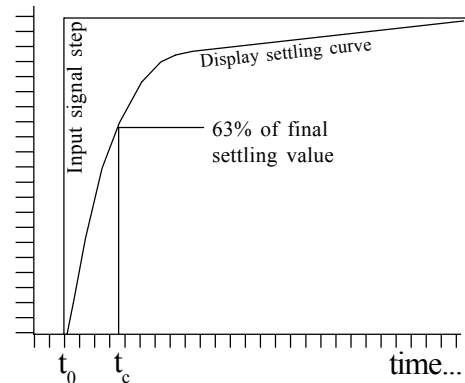
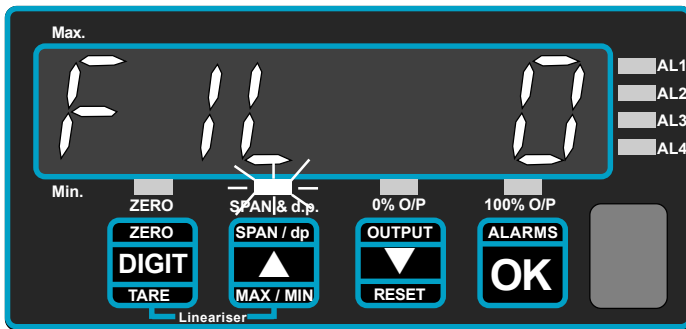
That completes the calibration of your meter.

### **IMPORTANT!**

**Set lockout switches to their ‘ON’ position after setup, to save your settings.**

# Filter and Last Digit Roundup

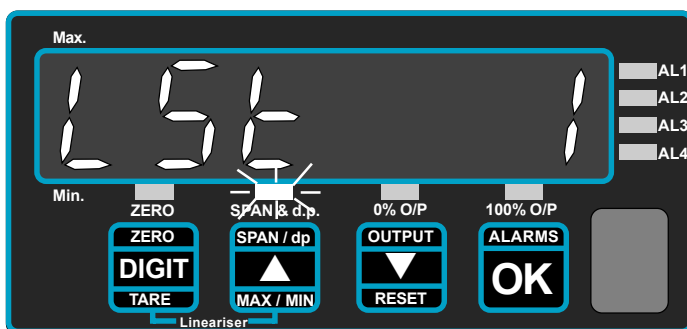
The alarm LOCK switch must be OFF to access these variables. Press the OK button 5 times to access the filter time constant, which is expressed in seconds. You can use the filter to improve your display stability with fluctuating input signals. Use the UP and DOWN buttons to select a time constant in the range 0 to 5 seconds. Bigger time constants give more stability but slower response. Press OK when selected.



The Time constant of this digital filter is very similar to the time constant of an RC filter where  $T=RC$ . The time constant is the time it takes for the display to reach 63% of its final reading value, after a step change on the input. You can see that if you select a 1 second filter time, it will take several seconds for the meter to reach its final value. To give improved response to large step changes, we momentarily cancel the filter action for stable input step changes of over 64 counts, and then re-apply the filter to maintain stability.

Another function which can give you a more stable display, with less flicker is the LAST DIGIT ROUNDUP.

After the filter setting, the display will show LSt and a number. This number sets the increments by which the meter will change its reading.



Use the UP/DOWN buttons to select a roundup value, and accept by pressing OK.

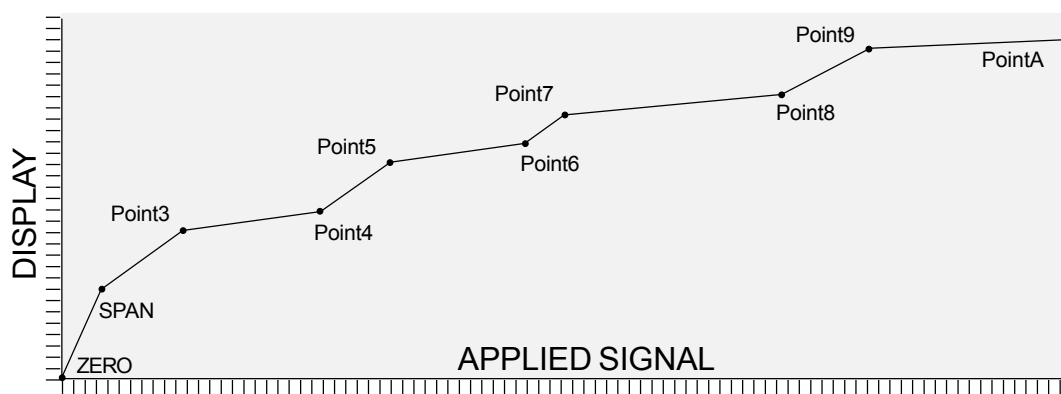
- |          |   |                            |
|----------|---|----------------------------|
| LSt = 1  | Best resolution, but most sensitive to noise. | Sequence 0,1,2,3,4,5,6 ... |
| LSt = 2  |   | Sequence 0,2,4,6,8,0...    |
| LSt = 5  |   | Sequence 0,5,0,5...        |
| LSt = 10 |   | Sequence 0,10,20,30...     |
| LSt = 20 |   | Sequence 0,20,40,60...     |
| LSt = 50 | Lowest resolution, least sensitive to noise   | Sequence 0,50,100,150...   |

## Using the Lineariser

You can enter up to 10 calibration points, to generate a curved function between input signal and displayed value. Each point **MUST** be greater in value than the previous one and the meter must be set for **DIRECT** calibration method.

**(Note - linearising is not available on MEM-08 option meters or meters set for THEORETICAL calibration)**

- 1) Calibrate the first two points using the **ZERO** pushbutton for the lowest input load (0) and **SPAN** pushbutton for the 2nd input load, using the direct calibration routine. **Do not calibrate SPAN with 100% input !**



- 2) Apply the 3rd input load and then press both 'LINEARISER' Buttons. Display should confirm by saying POINT3. Adjust the reading to the desired value using the DIGIT SELECT and the UP/DOWN pushbuttons. Press OK when done.
- 3) Apply the 4th input load and then press both 'LINEARISER' Buttons. Display should confirm by saying POINT4. Adjust the reading to the desired value using the DIGIT SELECT and the UP/DOWN pushbuttons. Press OK when done.

You can repeat this process for as many other calibration points you wish to apply, up to a maximum of 10.

There is no time limit with these settings, so you can take as much time as you need to adjust each point. But, power must not be removed from the meter during the procedure, or your settings will be corrupted.

**Next, set the Calibration lockout switch ON, to save your settings.**

# Features

## **Peak and Valley Detection (Maximum/Minimum Reading View)**

The meter can store the lowest and highest reading values in memory. You can see these values if you press the MAX/MIN front panel button, or by using remote contact closure switches. The first press shows peak, with the upper left hand indicator bar lit (marked 'Max.'). The second press shows valley, with the lower left hand indicator lit (marked 'Min.'). The display returns to the running value after 2 or 3 seconds. To reset the memory, press the RESET button for more than 3 seconds while peak or valley is being displayed. Peak and Valley values are not stored if you switch the meter off.

## **How to use the MAX/MIN button to view Peak or Valley**

- 1) Link terminal 7 to terminal 9 (not necessary if MEM-08 option fitted)
- 2) Set lockout switch 'ON'
- 3) Press UP arrow key (MAX/MIN) for peak, valley, normal

## **Remote contact closure viewing of Peak/Valley (Not with MEM-08 option)**

- 1) Connect a normally-open contact closure switch between terminals 7 and 9
- 2) Set the calibration lockout switch 'ON'

## **Tare Command**

You can force the reading to zero by pressing the front panel tare switch for 2 to 3 seconds, or by applying a remote contact closure. Following readings will be the 'net' value, offset by the reading at the time the tare switch was operated. The tare value is stored in non-volatile memory. The ZERO led will light to show you that the unit has been tared.

## **Front Panel key Taring**

- 1) Link terminal 7 to terminal 8 (not necessary if MEM-08 option fitted)
- 2) Set calibration lockout switch 'ON'
- 3) Press ZERO key for 3 seconds to tare display. The ZERO led will light to show you that the unit has been tared.

To reset the tare from the front panel, press the Tare button and the Reset button together. The ZERO led will go out when tare has been cleared.

## **Remote contact closure taring (Not available on MEM-08 option meters)**

- 1) Connect a normally-open contact closure switch between terminals 7 and 8
- 2) Set calibration lockout switch 'ON'

## Features - contd.

### **Automatic Zero-Drift Compensation**

This feature is useful in applications where your meter reads zero most of the time. It cancels long-term zero drift caused by ageing, temperature change, etc. If the reading is within 7 counts of zero for around 100 seconds, the reading will go to zero without changing basic calibration. The correction is **not** stored when the meter is switched off and is cleared if you press the front panel RESET button for more than 3 seconds. To activate this feature, set the display value at 0% input to MINUS ZERO (-0)

### **Calibration Counter / Tamper detector**

An internal totaliser counts each calibration. The 'CAL XX' value appears for a second or two after you switch the meter on. The number starts at 00 and can go up to FF (255 counts). It doesn't count changes of setpoints, or changes of filter value or count-by value. It stores the total in non-volatile memory which can't be reset, so is useful for keeping track of the meter's calibration history.

### **Reset Command**

The reset command clears any stored peak or valley data, any tared offsets and any in-flight compensation data. It may be accessed either from the front panel or by external contact closure command.

### **Front Panel key reset command**

- 1) Link terminal 7 to terminal 10 (not necessary if MEM-08 option fitted)
- 2) Set calibration lockout switch 'ON'
- 3) Press Down Arrow key to reset display.

For Tare reset, you must press the Tare button AND the Reset button together.

For Peak/Valley reset, you must activate the reset key while a peak or valley value is being displayed.

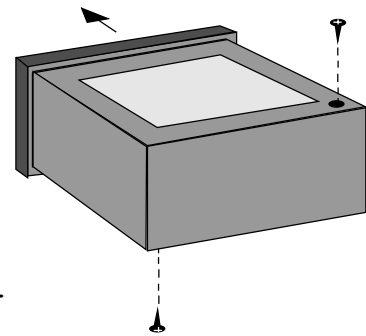
### **Remote contact closure resetting (Not with MEM-08 option meters)**

- 1) Connect a normally-open contact closure switch between terminals 7 and 10
- 2) Set calibration lockout switch 'ON'

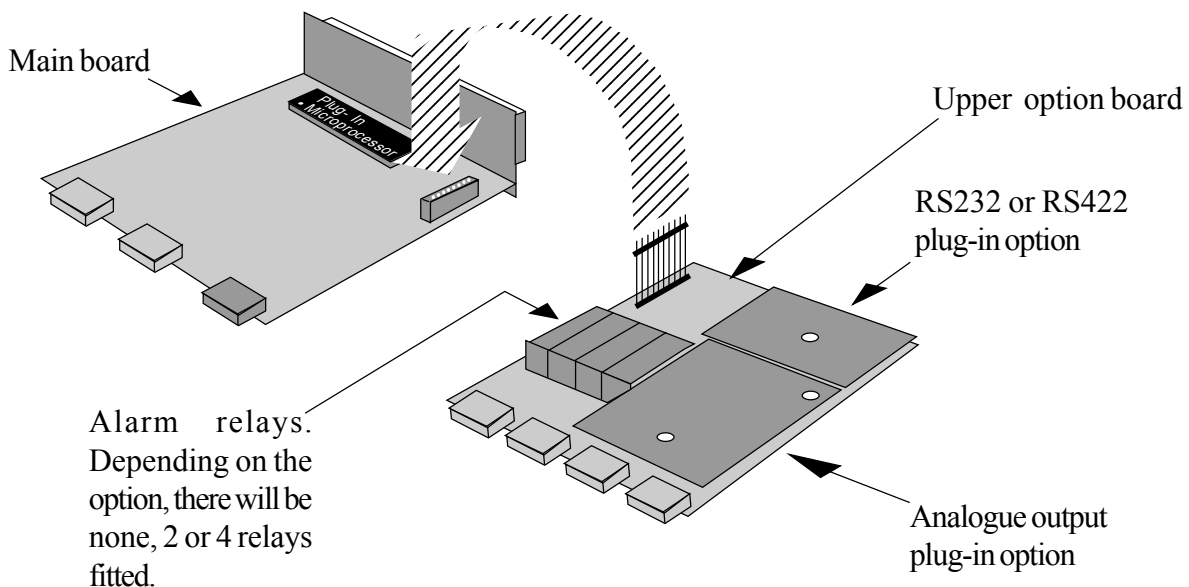
# How to install option boards

If you want to open the meter to install or modify option boards, follow these steps...

- 1) Switch off power to the meter and unplug all connectors.
- 2) Unclip the front bezel. This is easier if you squeeze the top and bottom of the case, near the front.
- 3) Remove the small screws shown in the diagram. If the meter doesn't yet have an output option board, the top screw may not yet be fitted.
- 4) Slide the electronic boards out through the front of the case. You can easily separate the upper option board from the main board. We strongly suggest that you use anti-static precautions to prevent damage to the semiconductors.



The board assemblies will look something like this...



The analogue output and RS232 or RS422 plug-in option boards are fixed to the upper option board with white plastic pillars. You must apply a firm force when fitting or removing these options.

Always be careful to connect the pins to sockets accurately. When reassembling, make sure option boards are firmly fixed to the upper option board. When the boards are replaced in the case, secure them again with the two small black screws.



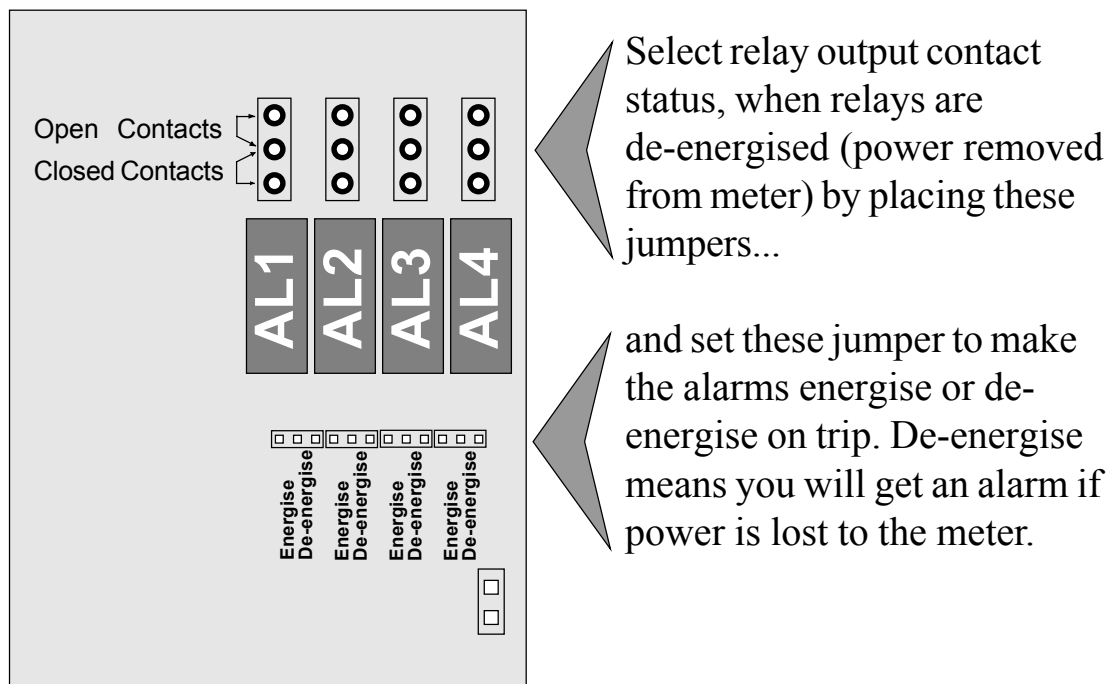
# Alarm Board Configuration & Adjustment

For failsafe operation (where contacts open on alarm or when power is lost to the meter) set the jumpers for OPEN CONTACTS and DE-ENERGISE on alarm.

To access to the alarm board, first remove power from meter, including any power which might be on the alarm output circuitry.

Look on the top and bottom surfaces of the case, near the rear. You will see two small screws, one on each surface. Remove both screws. Now, clip off the front bezel and slide the meter assembly carefully out via the front of the case.

The relay board plugs into the main board. Gently separate the two boards.

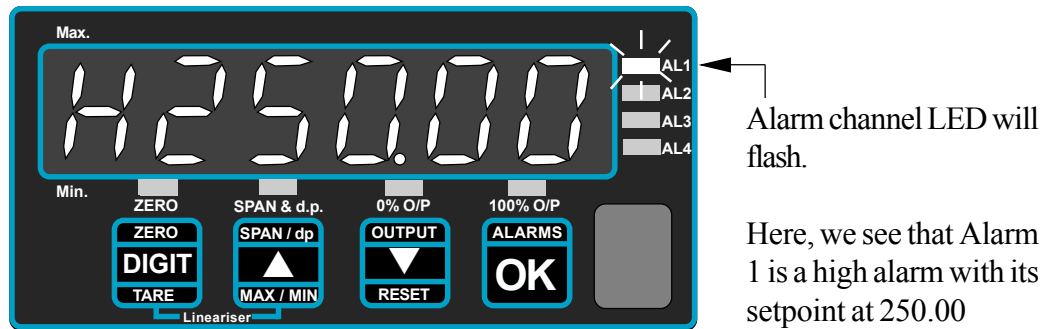


When you have set the jumpers, refit the board to the meter and carefully slide the assembly back into the case.

Fit the two small board screws to the top and bottom surfaces.

## Alarm settings (set alarm lockout switch OFF if you want to make changes)

Press the ALARMS button briefly, to view each of the 4 alarm settings (each press will light, in turn, AL1, AL2, AL3 and AL4 LEDs). Set the middle switch near the input connector (Alarm LOCK) to OFF if you want to change alarms.

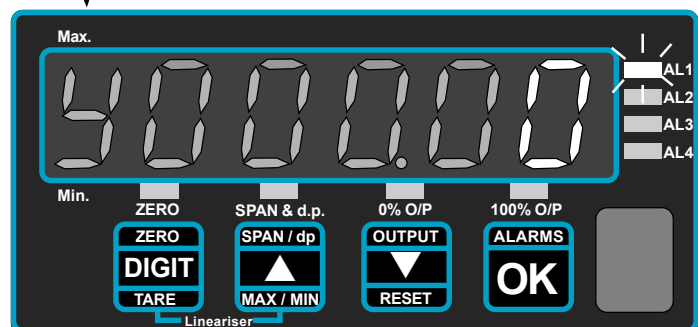


To change alarm settings, choose an alarm as shown above, then press the ALARM key for more than 3 seconds. You will see one digit brighter than the others. You can change its value using the UP/DOWN buttons. Select other digits with the DIGIT SELECT pushbutton.

The alarm type is set with the left-hand character: 'H' for HIGH alarm action, 'L' for LOW alarm action, or 'o' for NO alarm action. You can change this with the UP/DOWN buttons. Press OK when set.

The alarm control method is identified with a prompt, and you can change this to suit your requirements. After the prompt, is the value which you can set.

Y = Normal hysteresis (default)  
C = Constant inflight offset  
F = Fully automatic inflight.



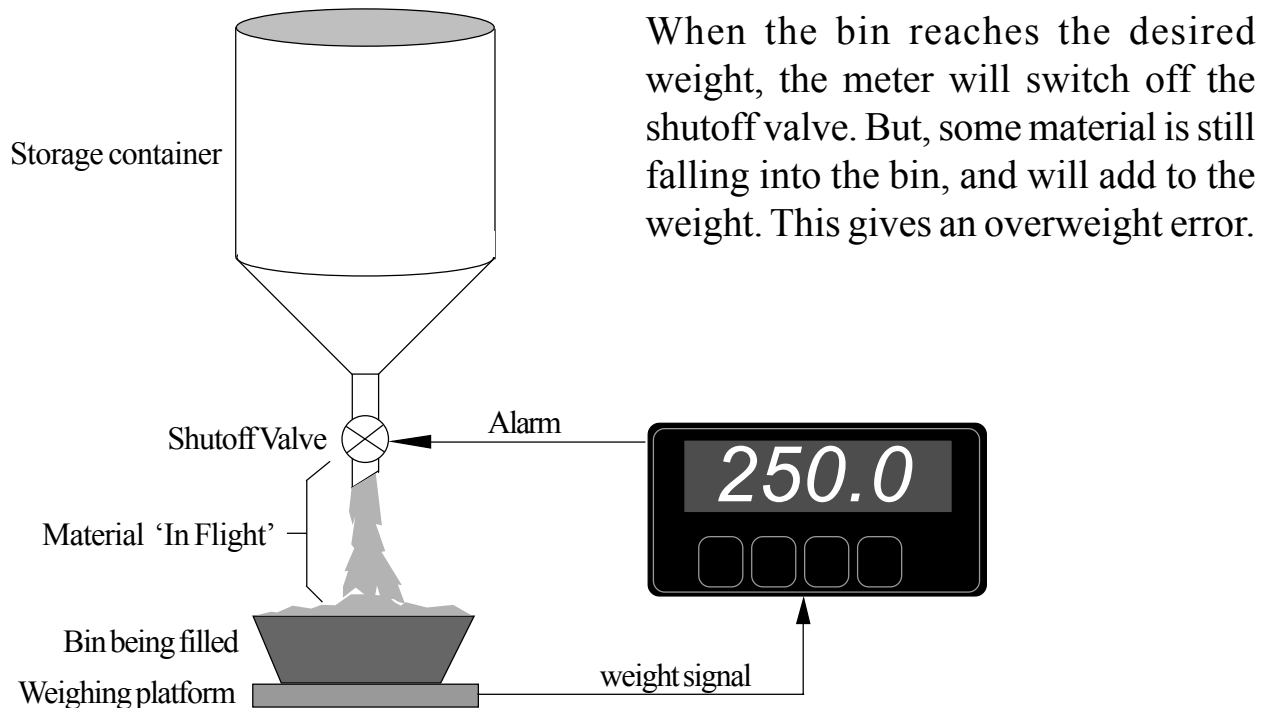
The hysteresis value is directly related to your measurements, so, for example, if you have a high alarm, set to 500, and set the hysteresis value to 7, the alarm will occur when the meter reading reaches 500, and will reset when the meter reading falls to 493.

Remember to set the Alarm lockout switch to ON when you have finished.

## In-Flight Compensation

You can configure the meter to have in-flight compensation, which can improve alarm accuracy in some applications. Here's how it works....

Imagine you have a storage container and you want to empty material from that container into a bin.



When the bin reaches the desired weight, the meter will switch off the shutoff valve. But, some material is still falling into the bin, and will add to the weight. This gives an overweight error.

If you know the inflight error, say it is 10.7 kg, you can type it in as C0010.7

If you want the meter to calculate the inflight compensation for you, set F00000. The meter will compare the desired setpoint level to the actual final fill or empty weight, or position, and compensate for any calculated error for the next cycle. You can also pre-load your estimated offset into the Fully automatic mode. Set FXXXXX where XXXXX is your estimate of inflight material weight.

The meter automatically adapts the offset after each operation. You can view the meter's revised compensation value in the FXXXXX value.

For the first alarm, the meter will correct for 100% of the measured error, to get as close to desired action as possible. Then, each time the alarm occurs, it will correct for 25% of the previous smaller error, to reduce the effects of material variations.

Remember to set the Alarm lockout switch to ON when you have finished.

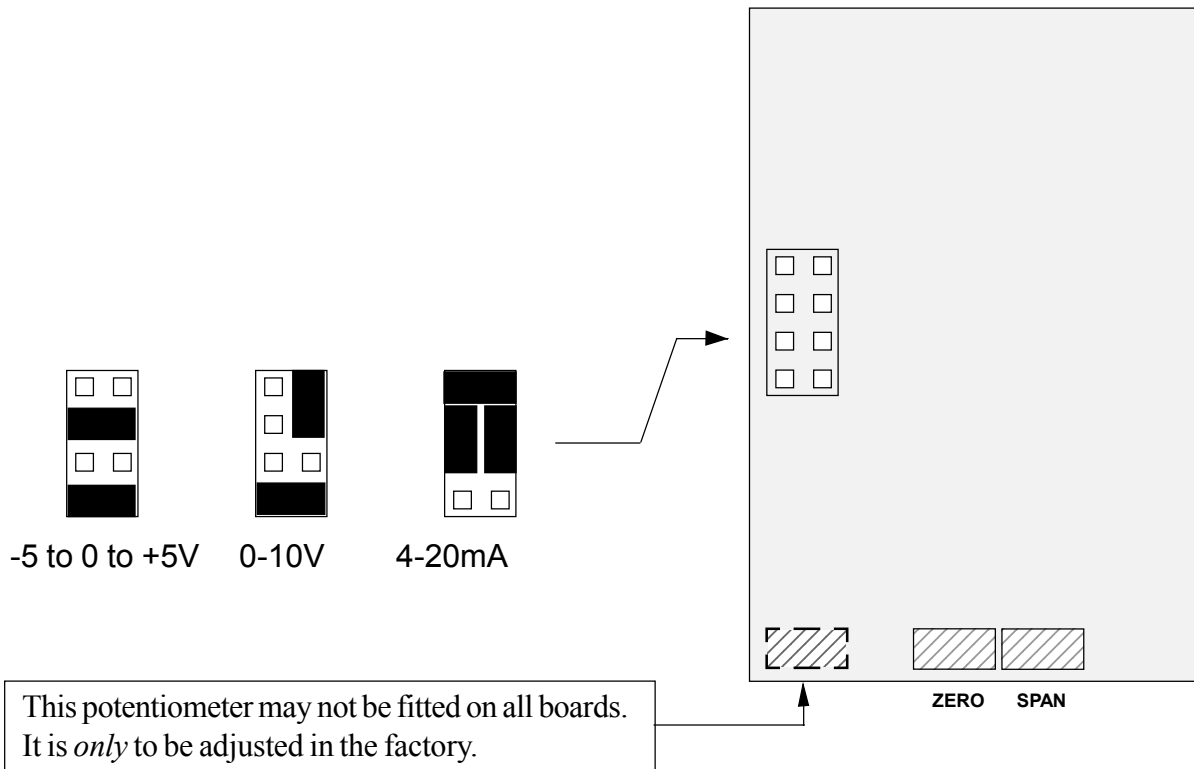
# Analogue Output Configuration

We always set the meters to suit any requests on your order, so you should not need to adjust the analogue board. If you didn't specify ranges, but ordered option 'ANI', the meter will be set for 4-20mA output. If you ordered 'ANV' it will be set for 0-10V.

If you want to change a range, for example from 0-10V to 4-20mA, the zero and span potentiometers must be adjusted to get best accuracy at 0% and 100%.

You will need to remove the analogue board from the case to change the position of jumpers and to adjust the fine trim potentiometers. See the page headed "How to fit Option Boards" for details of how to expose this board. The analogue board, if fitted, can be seen plugged into the upper board, and can be easily identified because it has either 2 or 3 blue potentiometers, depending on version.

You will need to carefully unplug the analogue output board from the upper board and change the jumper positions to suit your new range, as shown below.



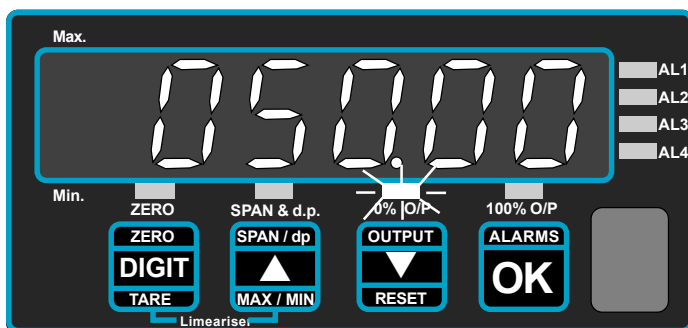
Re assemble the meter, apply power and follow the Analogue Output Settings procedure on the next page. Measure the analogue output and trim, if needed, using the ZERO and SPAN potentiometers, for best accuracy.

# How to adjust your Analogue Output

The lockout switch should be set 'OFF' to change the analogue output calibration. You can set the analogue output range to suit your display range.

The analogue output can be directly proportional or inversely proportional to the display range, for example you can have 4-20mA output for display 0 to 100 or for display 100 to 0.

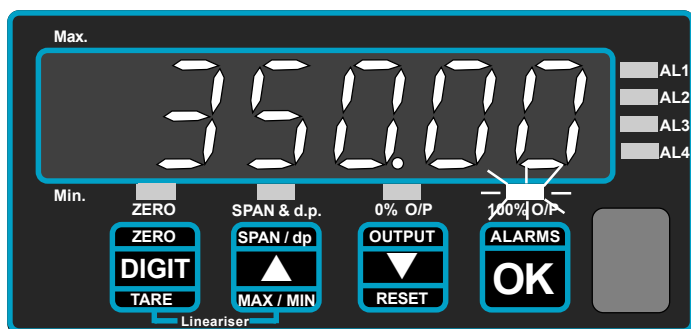
- 1) Press 'OUTPUT' button for 3 seconds
- 2) 0% O/P LED should flash
- 3) Set the display for the reading value where you want 0% Output, by using DIGIT and UP/DOWN buttons



Jumpers on Analogue Board	0% gives
4-20mA	4mA
0-10V	0 V
-5 to +5V	-5V

So in this example, if you set the jumpers for 4-20mA, you will get 4mA output when the display is 50.00

- 4) When set, press the OK button.
- 5) Now the 100% O/P LED should flash
- 6) Set the display to the reading value where you want 100% Output, by using DIGIT and UP/DOWN buttons



Jumpers on Analogue Board	100% gives
4-20mA	20mA
0-10V	10 V
-5 to +5V	+5V

So in this example, if you set the jumpers for 4-20mA you will get 20mA output when the display is 350.00

- 7) When set, press OK, to complete your adjustment of the analogue output scaling

**Please remember to set the lockout switch 'ON' to save your settings.**

# RS232/422 Serial Communications Output Option

You can have either an RS232 or an RS422 ASCII output at 1200 baud representing the meter's displayed value. You can have a continuous transmission of readings, or a single transmission on demand.

RS232 O/P on terminal 16 (data+) and terminal 18(common)

RS422 O/P on terminals 16 & 17(Data + and -) and 18 (common)

## String Format:

Data is made ASCII coded numerals, with embedded decimal point position if one has been set on the display, with a preceding - sign if the display is negative, with leading zero blanking, followed by a Carriage Return and a Line Feed.

So, for a displayed value of....

12345 the string will be <space><space><1><2><3><4><5><CR><LF>

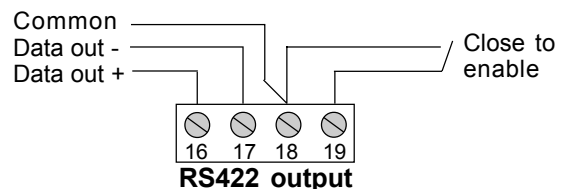
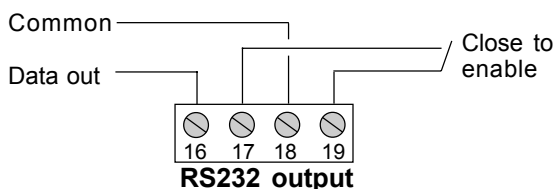
-15.0 the string will be <space><space><-><1><5><. ><0><CR><LF>

## Commands:

The data output port is activated by connecting to the ENABLE terminal.

For RS232, the ENABLE port must be held high at a 5V level for as long as serial data output is required, or, if only one string of data is needed, the ENABLE line must be held high until the transmission starts, after which it may be taken low again. The Sig- connection on terminal 17 may be used to provide the 5V level if an external source is not available

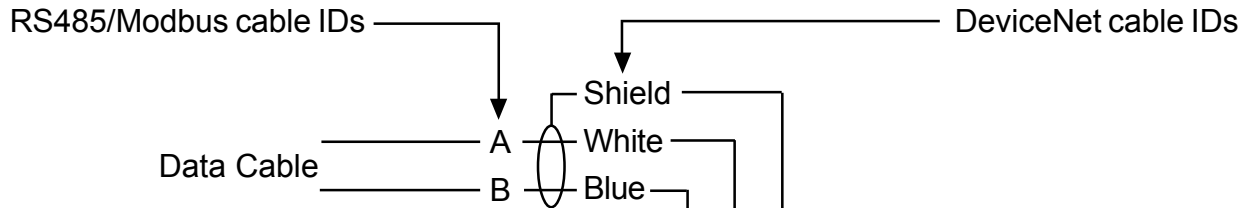
For RS422, the ENABLE port operates in reverse, so must be held low to enable transmission.



If you need a remote mimic display, the Model INTUITIVE-S is an ideal choice, being a 1/8 DIN meter directly compatible with this output format.

Also, we manufacture a range of Large Format remote displays having digit heights of 57mm, 102mm, 144mm, 200mm and 280mm. Ask us about the 1700 Series and the EasyReader Series.

# DeviceNet(DN) RS485(485) ModBus RTU(MB) options



## RS485 ASCII Addressing:

To request a reading , send ...

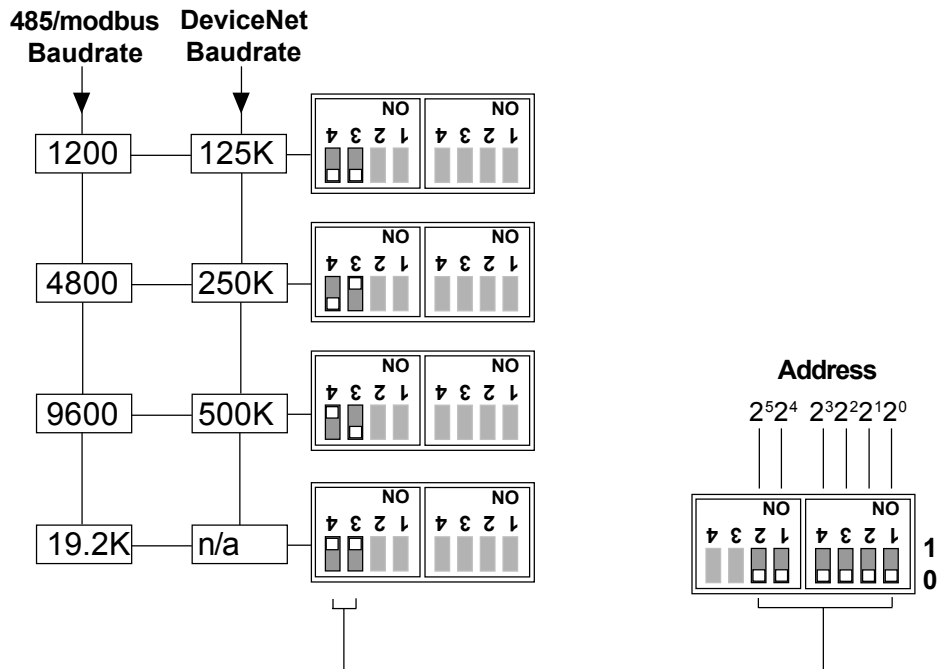
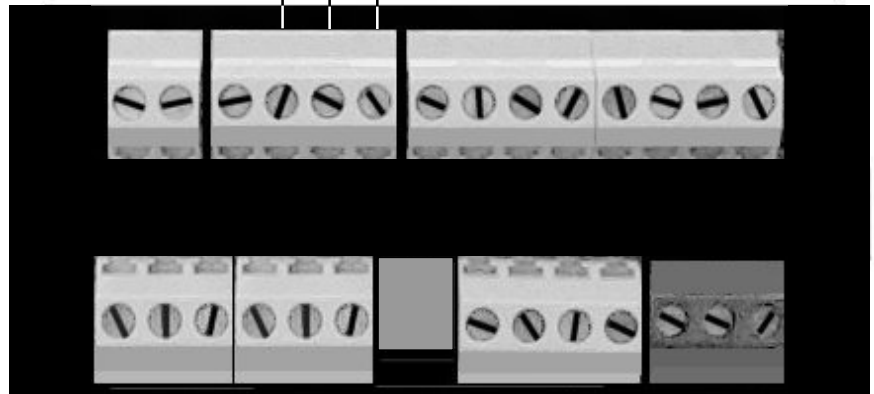
<STX><Address><r><ETX>  
Where Address = 01 to 63

Reply is ...

<STX><ASCII reading><r><ETX>

<r> signifies reading request/reply

NB: No more than 2 requests per second to any address.



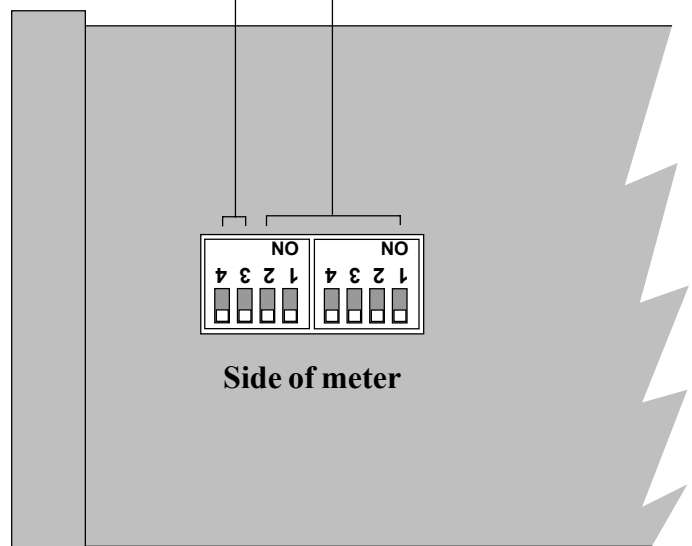
## DeviceNet Notes

Type: Group 2 Slave  
Only supports polling

Interscan delay should be >110mS

The EDS file for this device is available from ....

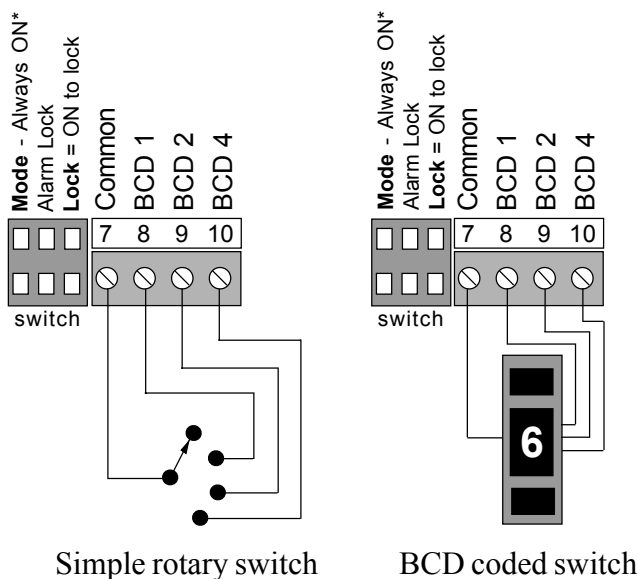
[london-electronics.com/lle.eds](http://london-electronics.com/lle.eds)



## 8 Programme Memory Option (description only - separate manual needed)

With this option, you can store up to 8 sets of configuration and calibration data. This is useful if you want to connect a number of different sensors, each with different calibration, to the meter, selected by rotary switch. Each memory location can have its own input/display calibration, alarm settings, and analogue O/P calibration. **NB Linearisation, Theoretical Calibration and InFlight compensation are not available with this option. Nor is external tare or reset.**

Memory locations are addressed using an external switch. If you need up to 4 memories, you may use a simple rotary switch. If you need more than 4 memories you must use a BCD coded switch, as shown below.....



If you want to use a rotary switch to select up to 8 memory locations, and to switch up to 8 two-wire signals, switch model SW2P8W-BCD may be useful. This is a 1/8DIN unit you can order separately.

### \* Programming Notes:

Memory location 0 is a 'GLOBAL' programming location. When you programme location 0, with the Mode switch "ON", the same data will go to all other memory locations, and their settings will be lost.

Always **programme location 0 first** if you don't want to erase and over-write the data in other locations. Or, if you need less than 8 memories, you can make sure that location 0 will never be accessed if you connect a link from Common to BCD1

#### Useful trick if you must have 8 memories and need to change the calibration of location 0 ...

If you do want to change memory 0 calibration, switch the Mode switch and the Lock switch "OFF". Double check that they are off, then carry out your calibration. Remember to switch both the Mode switch and the Lock switch "ON" again when you have finished.

All programmes are stored in non-volatile EEPROM memory, which has a typical storage life of 10 years.



# Equipment Specifications

<b>Bezel size</b>	72mm high by 144 mm wide
<b>Panel Cutout</b>	68 mm high by 138 mm wide
<b>Case Depth</b>	125 mm including connectors
<b>Weight</b>	600 grammes
<b>Case Material</b>	Black polycarbonate
<b>Connectors</b>	Detachable Screw Terminal connectors

<b>Power</b>	95-265 VAC or 11-30 VDC optional
<b>Burden</b>	8VA maximum

<b>Input Signals (bipolar)</b>	4 or 6 wire loadcell up to +/-30mV
<b>Input Resistance</b>	>10 Megohms
<b>Accuracy</b>	+/-0.05% of range
<b>Span tempco</b>	50ppm/Degree Celsius
<b>Zero Tempco</b>	20ppm/Degree Celsius
<b>Excitation voltage</b>	10VDC +/- 0.1% rated at 120mA
<b>Filtering / smoothing</b>	Selectable time constants of 0 to 5 seconds.
<b>A/D conversion</b>	Dual slope 10 conversions per second. Resolution 1 in 63000 max. over full range
<b>Display update rate</b>	2 readings per second.

## Plug-In Output Options

<b>Analogue O/P</b>	0-10VDC	4-20mA	+/-5VDC
<b>Drive capacity</b>	>1K Ohms	<500 Ohms	>1 K Ohms
<b>Isolation</b>	250 VAC Optically isolated		
<b>Accuracy</b>	+/-0.1% range, +/-10mV for ANV, +/-10uA for ANI		
<b>Linearity</b>	+/-0.02% of range		
<b>Resolution</b>	12 bits		
<b>Scaling</b>	Fully adjustable, direct or inverse		

<b>Alarm Relay O/P</b>	2 or 4 alarms SPST rated 5 Amperes at 250 VAC, resistive load. Selectable normally open or normally closed. Selectable energise or de-energise on trip. Independant hysteresis and inflight compensation on each alarm relay.
------------------------	---

<b>ASCII Data O/P</b>	RS232 or RS422 ASCII Value of reading. 1200 baud.
<b>Format</b>	1 start bit, 8 data, no parity. <Measurement><CR>
<b>Isolation</b>	250 VAC optically isolated

# Record of Revisions/Changes

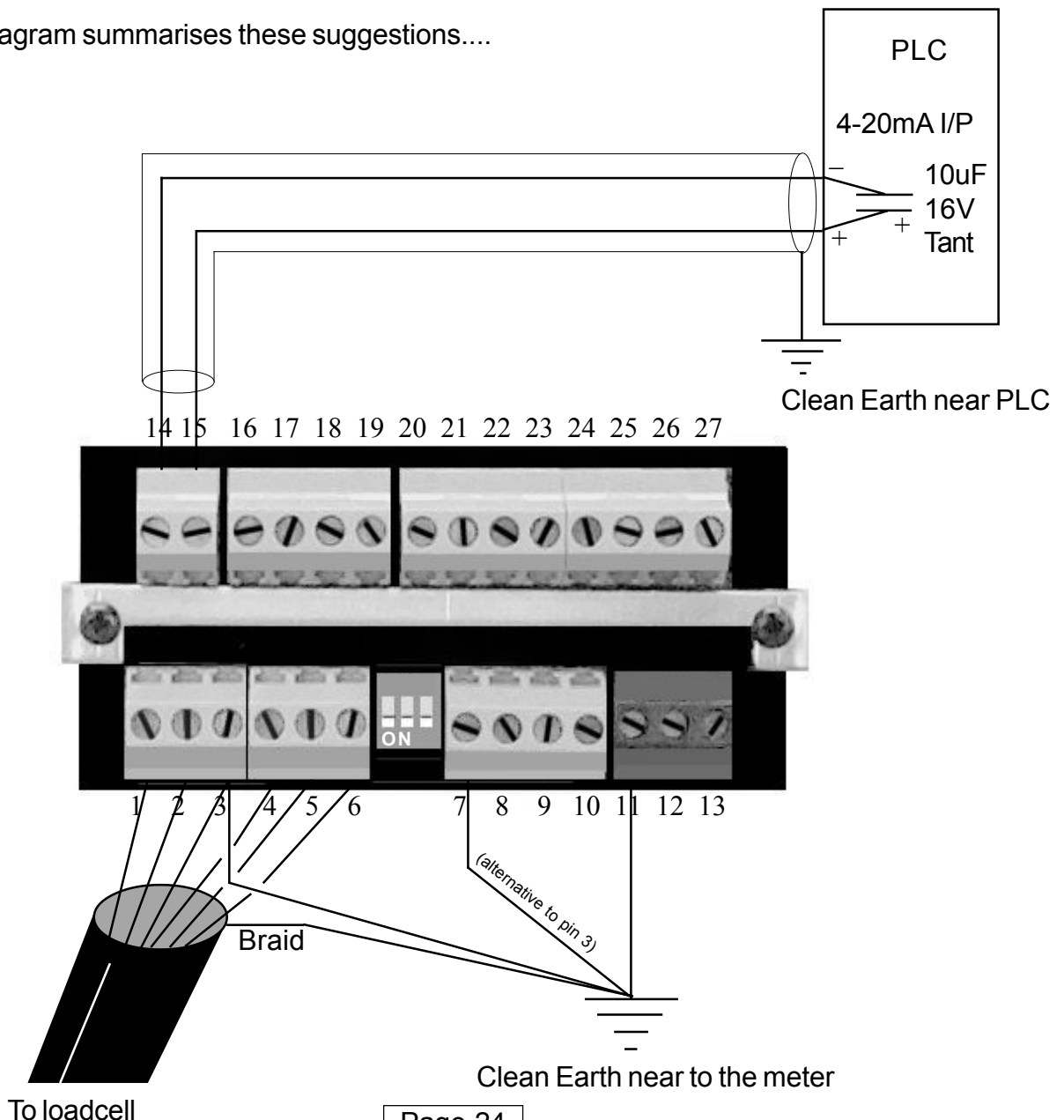
16 April 1999	8 Memory programme facility option added with rev. 2.A software Front Page - added highlight to indicate availability of MEM-08 option Table of contents amended to include memory option Page 4 amended to revise remote connector functions Page 5 amended to add comment about MEM-08 and Linearisation exclusivity Page 6 amended to add comment about MEM-08 and Peak/Valley, Tare, reset exclusivity Page 9 added to provide general operating guidance for MEM-08
14 June 1999	Version 5.0 Software released. Calibration method amended to include 'Thoretical' calibration method
24 Feb. 2000	Ver 5.2 Software released. Auto zero correction changed to allow auto zero only if reading is within 8 counts of zero. In-flight compensation changed to make 100% correction for 1st pass, 25% correction for all subsequent passes, to provide greater stability of correction. Re-boot of memory made inaccessible to customers, to prevent inadvertent loss of setup data. Automatic test routine incorporated to allow fast factory correction of internal component tolerancing errors during 1st operational QA procedure. Alarm setpoint routine changed to make setting easier. Peak and Valley display now times-out after 3 seconds. Calibration counter index incorporated to allow any alteration of calibration parameters to be detected and recorded without having to enter menu. Line feed character added to end of serial data string transmission. Filter time constants available 0-5 seconds in 0.5 sec. increments.
22 March 2000	Ver. 5.3 Software released. Eliminates software bug associated with internal flag setting.
12 April 2000	Ver. 5.4 Software released. Eliminates software bug associated with alarm setting.
09 March 2001	Modification of Declaration Certificate
11 April 2001	Page 4. Updated switches on rear. From jumpers to DIL switch format.
21 May 2001	Clarifications to manual regarding switches and correction of SP option to AL4
7 June 2001	Ver 5.5 software released to separate filtering and count-by from scaling. Manual re-written with additional diagrams and explanations
3 October 2001	page 5. Rear Switch changed to indicate ON in lower position (Blue Switch) page 17. Analogue O/P option board potentiometer positions revised.
11 Nov 2002	Application note added on page 23
14 March 2003	Clarified warnings and intro
21 May 2003	Added more troubleshooting help on page 24
31 July 2003	Declaration of Conformity amended
3 March 2004	Page 19 - changed reference from Grand Intuitive to EasyReader series. Page 20 - Clarified method of setting meter for MEM08 option
16 March 2004	New Inflight Compensation software released. Changes to alarm setting, lockout switches, front panel taring control delay, reset function. High alarms now work at or above the setpoint level - previously only above.
16 June 2004	Added DeviceNet notes to page 20
27 July 2004	Added ModBus RTU and RS485 notes to page 20
15 Feb 2005	Updated software to IL1.2. Altered hysteresis settings for low alarms. Corrected inverse scaling bug.

## To get the best possible accuracy and resolution from this meter ...

You'll need to do a few things for best performance. Loadcell signals can be very small, compared to noise levels in many industrial environments.

1. Use screened cable for all loadcell connections. Connect the screen to earth near the meter, not near the loadcell.
2. Make sure any noise can be bypassed to ground before it reaches the meter. To do this, connect either terminal 3 or terminal 7 to ground.
3. If you use the meter's analogue output, and you want the best accuracy, ensure that the device which measures the analogue output has a sample time as long as possible. Fast sampling can degrade noise rejection. If you can't increase the sampling time, fit a capacitor across the receiver. 10uF 16V tant. capacitors give dramatic noise improvements on 4-20mA systems. Screen and earth the analogue output cable at the receiver end only.

This diagram summarises these suggestions....



Troubleshooting help.

1. Do you get the signals you expect from your loadcells? An **ERROR** display means the meter can't resolve the input signal.

A basic test is to see whether your loadcells are giving the correct level of output signal. Measure the signal with an accurate DVM. If you don't have an accurate DVM, you can use the meter to measure millivolts. Here's how...

1. Select Theoretical Calibration with the switch on the back of the meter.
2. Switch the lockout switch OFF
3. Calibrate Zero for InLo = 0 , Dsp Lo = 0
4. Calibrate Span for InHi = 30.000, Dsp Hi = 30.000
5. Set the lockout switch ON
6. Fit a linking wire between terminals 7 and 10 (reset)
7. Press the RESET button on the front of the meter.

The display should now give you a reading in millivolts.

Make a note of the millivolt readings with two known loads applied to you system.

Add these loads to any tare loads, such as platform assemblies, and see whether the results fit with the data from the loadcell manufacturer.

Here's an example ...

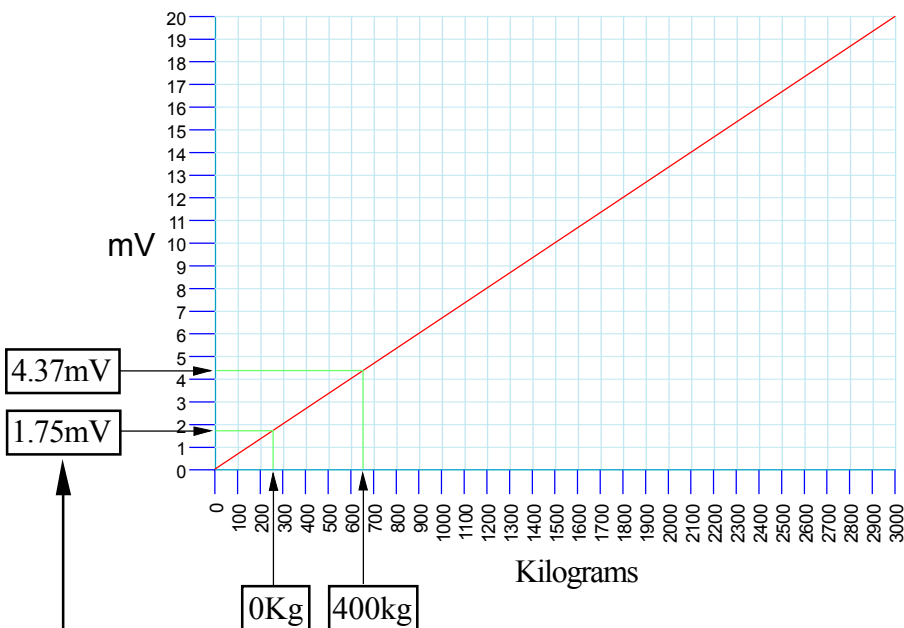
You measure the millivolt signals with 0kg and 400kg on your platform.

The platform, which rests on the loadcells, weighs 250 kg.

Your platform uses 3 loadcells, each rated 1000kg. Sensitivity 2mV per volt.

Our excitation is 10V DC, so for 0-3000 kg we expect to see a signal of 0-20mV

This can be shown on a graph as follows:-



Do you get these signals for 0Kg and 400kg? If not, you'll need to find out why. Is the excitation voltage REALLY 10V?







# Declaration of Conformity

Declaration Reference : INTUITIVE  
Issue Date : 9 October 1998 revised 31 July 2003  
Products Covered : INTUITIVE series  
Title : DOC-INTUITIVE

This is to confirm that the Product covered by this declaration have been designed and manufactured to meet the limits of the following EMC Standard :

EN61326-1:1997

and has been designed to meet the applicable sections of the following safety standards

EN61010-1:2001

## Conditions

The meters are permitted a worst case error of 1% of A/D range during electro-magnetic disturbance, and must recover automatically when disturbance ceases without the need for human intervention, such as resetting, power-down etc.

The meters covered by this certificate must be installed in adherence to the following conditions :-

Signal cabling shall be routed separately to power carrying cabling (includes relay output wiring)  
All signal cabling shall be screened. The screen shall only be terminated to the power earth terminal

Declared as true and correct, for and on behalf of London Electronics Ltd.

Warren Court, Beds.

J.R.Lees Director